



PARTS LIST

STATIONARY GAS SELF-CONTAINED STEAM KETTLES

MODELS: KLS-20G

KLS-40G

KLS-60G



April 6, 2007

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FIGURE 1

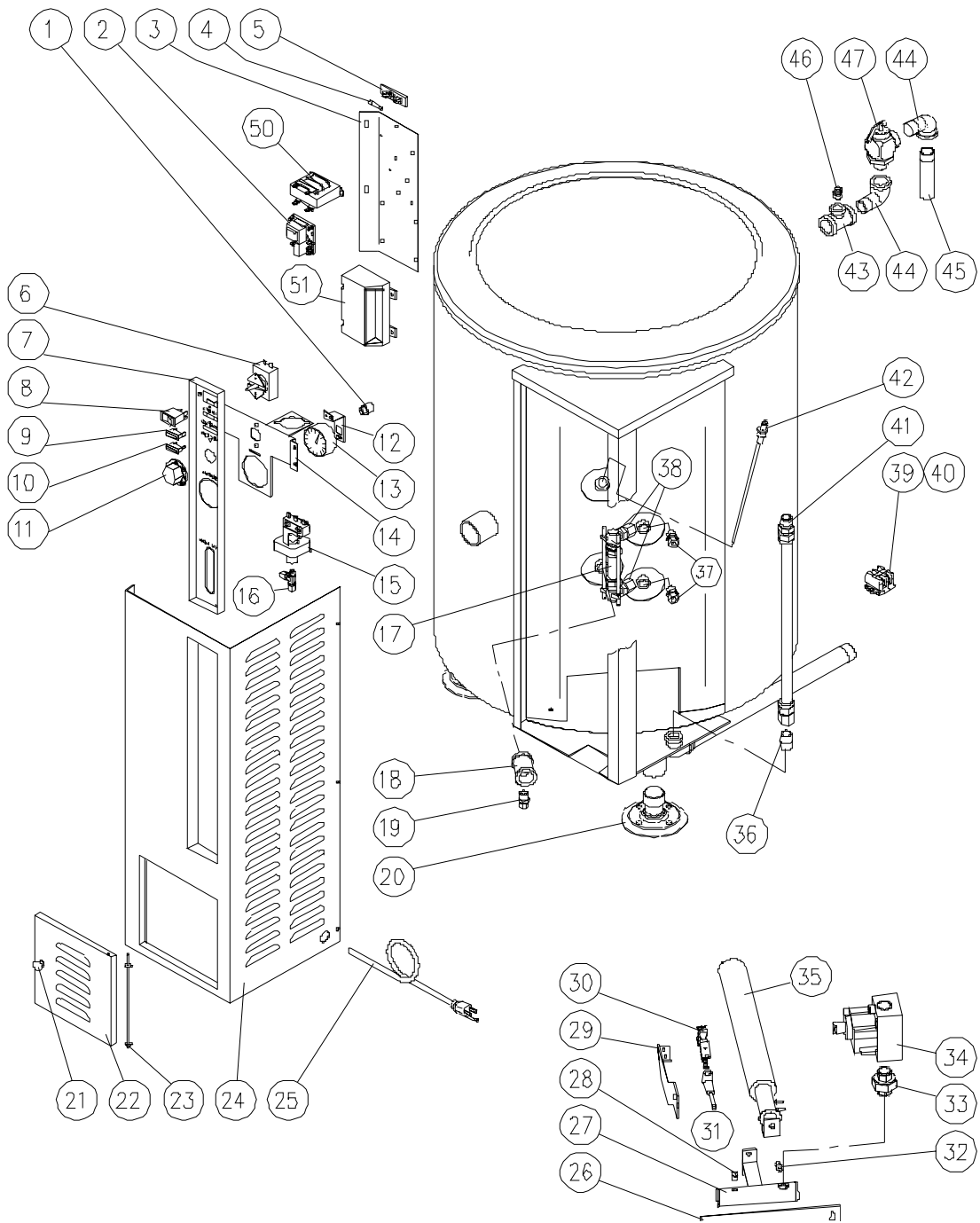


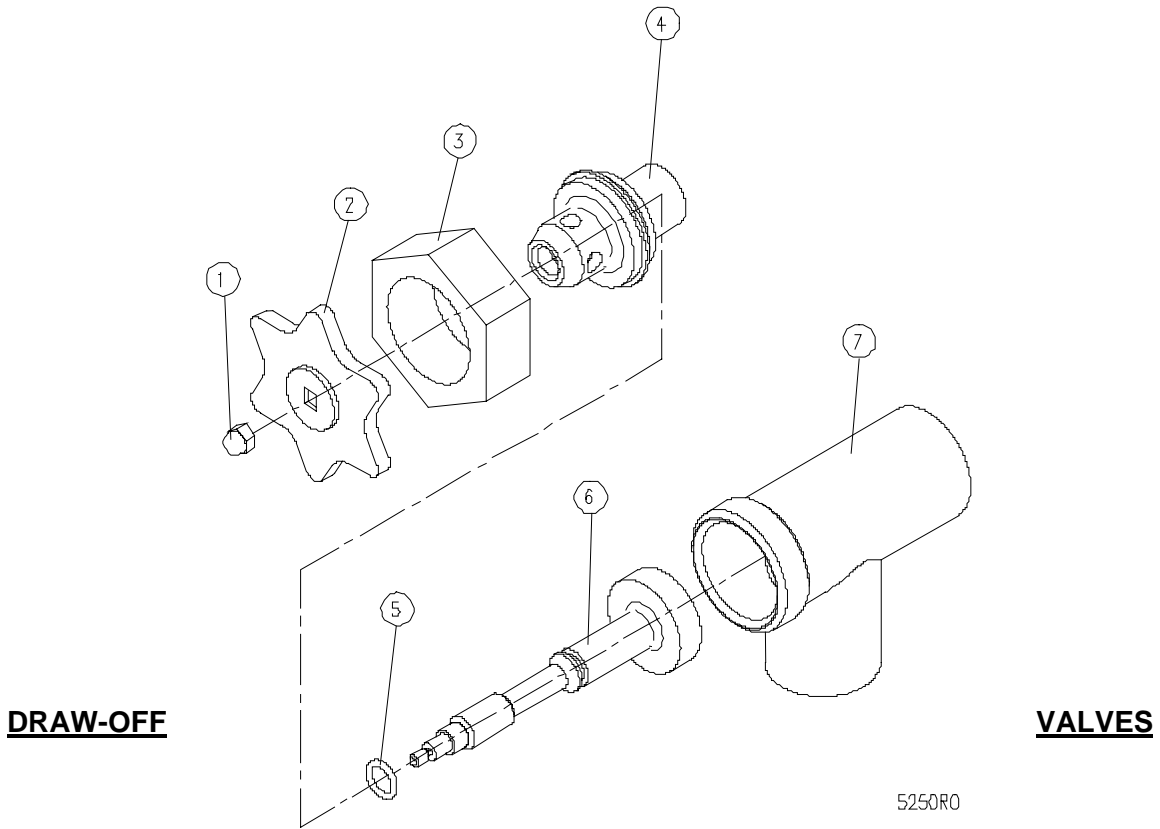
FIGURE 1

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>20</u>	<u>40</u>	<u>60</u>
1	40453	Elbow 1/4 C X 1/4 FPT	1	1	1
2	40542	Level Control	1	1	1
3	41333	Component Mounting Bracket	1	1	1
4	41861	Fuse, 3 Amp. 250V	1	1	1
5	41863	Fuse Holder	1	1	1
6	40046	Thermostat	1	1	1
7	40033	Recess Control Panel	1	1	1
* **	42548	Control Decal - English	1	1	1
* **	42475	Control Decal - French	1	1	1
8	41889	Power Switch	1	1	1
9	43391	Pilot Light - 28 Volt, Red Cooking	1	1	1
10	42429	Pilot Light - Amber - Low Water	1	1	1
11	41006	Thermostat Dial	1	1	1
12	40815	Pressure Gauge Bracket	1	1	1
13	40907	Pressure Gauge	1	1	1
14	40022	Support Bracket	1	1	1
15	42443	Pressure Switch	1	1	1
16	40456	Tee 1/4 C. x 1/8 MPT	1	1	1
17	41077	Sight Glass Assembly	1	1	1
	41877	Sight Glass	1	1	1
	42434	Washer	2	2	2
18	42440	Tee, 3/8" - 3000 lbs.	1	1	1
19	40425	Connector 1/4 C x 3/8 MPT	1	1	1
20	41474	Adjustable Foot	3	3	3
21	40058	Door Knob	1	1	1
22	40038	Access Door Assembly	1		
	40039	Access Door Assembly		1	

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>20</u>	<u>40</u>	<u>60</u>
	40040	Access Door Assembly			1
23	40049	Door Hinge	1	1	1
24	40062	Corner Front Panel	1		
	40063	Corner Front Panel		1	
	40064	Corner Front Panel			1
25	40663	Cord Set 120V	1	1	1
26	41241	Front Shield	1		
	41245	Front Shield		1	1
27	40035	Manifold Assembly	1	1	1
28	41813	Pipe Plug, 1/8 NPT	1	1	1
29	40709	Pilot Bracket	1	1	
	40723	Pilot Bracket			1
** 30	42349	Ignitor/Sensor Pilot Natural	1	1	1
	42350	Ignitor/Sensor Pilot L.P.	1	1	1
31	41039	Ignitor Cable	1	1	1
** 32	42401	Burner Orifice # 29, Natural Gas	2	2	
	42402	Burner Orifice # 44, LP	2	2	
	42403	Burner Orifice # 21, Natural Gas			2
	42404	Burner Orifice # 39, LP			2
33	41797	Union, 1/2 NPT	1	1	1
** 34	41108	Combination Gas Control, Natural Gas	1	1	1
	41109	Combination Gas Control, LP	1	1	1
35	40320	Burner	2		
	40321	Burner		2	
	40322	Burner			2
36	41773	Close Nipple 1/2	1	1	1
37	40431	Connector, 3/8 C x 3/8 MPT	2	2	2
38	40417	Connector, 3/8 C x 3/8 FPT	2	2	2
39	40708	Terminal Block	2	2	2

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>20</u>	<u>40</u>	<u>60</u>
40	40707	End Section	1	1	1
41	42269	Gas Flex Hose	1	1	1
42	40466	Probe, 9 1/4"	1		
	40467	Probe, 9 3/4"		1	1
43	41794	Tee, 3/4 x 3/4 x 3/8	1	1	1
44	41791	St. Elbow, 3/4"	1	1	1
45	41044	Down Tube	1	1	1
46	43392	Air Vent	1	1	1
47	40613	Relief Valve	1	1	1
* 48	40287	Flue Box	1		
	40288	Flue Box		1	
	40289	Flue Box			1
* 49	40054	Faucet Bracket	1	1	1
50	41885	Transformer, 115/230 - 24V, 50/60 Hz, 50 VA	1	1	1
51	42351	Ignition Module	1	1	1
* 52	43393	Lighting Instructions	1	1	1

FIGURE 2

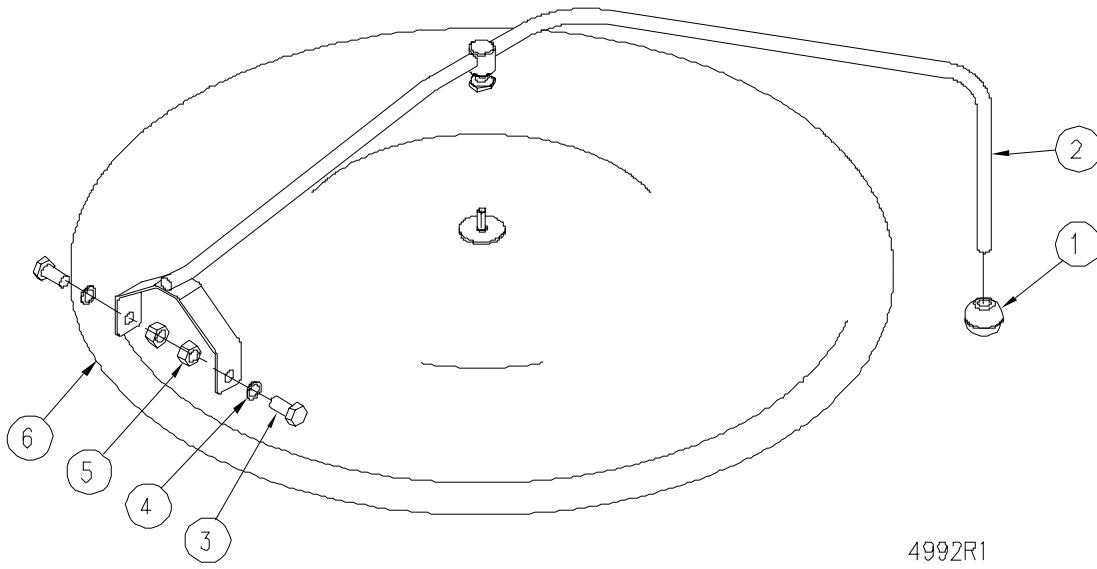


<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	40553	1-1/2" DRAW-OFF VALVE ASSEMBLY	
1	41809	Acorn Nut 10-24 UNC	1
2	40662	Handle, Stainless Steel	1
3	40559	Gland Nut	1
4	40560	Bonnet	1
5	40562	"O" Ring	1
6	40561	Stem Assembly	1
7	43246	Valve Body	1

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	40554	2" DRAW-OFF VALVE ASSEMBLY	
1	41809	Acorn Nut 10-24 UNC	1
2	40662	Handle, Stainless Steel	1
3	40563	Gland Nut	1
4	40564	Bonnet	1
5	40566	"O" Ring	1
6	40565	Stem Assembly	1
7	42481	Valve Body	1

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	40556	3" DRAW-OFF VALVE ASSEMBLY	
1	40567	Acorn Nut, 7/16-14 UNC	1
2	40568	Handle, Stainless Steel	1
3	40569	Gland Nut	1
4	40570	Bonnet	1
5	40572	"O" Ring	1
6	40571	Stem Assembly	1
7	43248	Valve Body	1

FIGURE 3



4992R1

HINGE ASSEMBLY

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1	40259	Knob	1
* * 2	42167	Handle Assembly, 20 Gallon Kettle	1
	42168	Handle Assembly, 40 Gallon Kettle	1
3	40109	Bolt	2
4	40133	Fibre Washer	4
5	40111	Nut	2

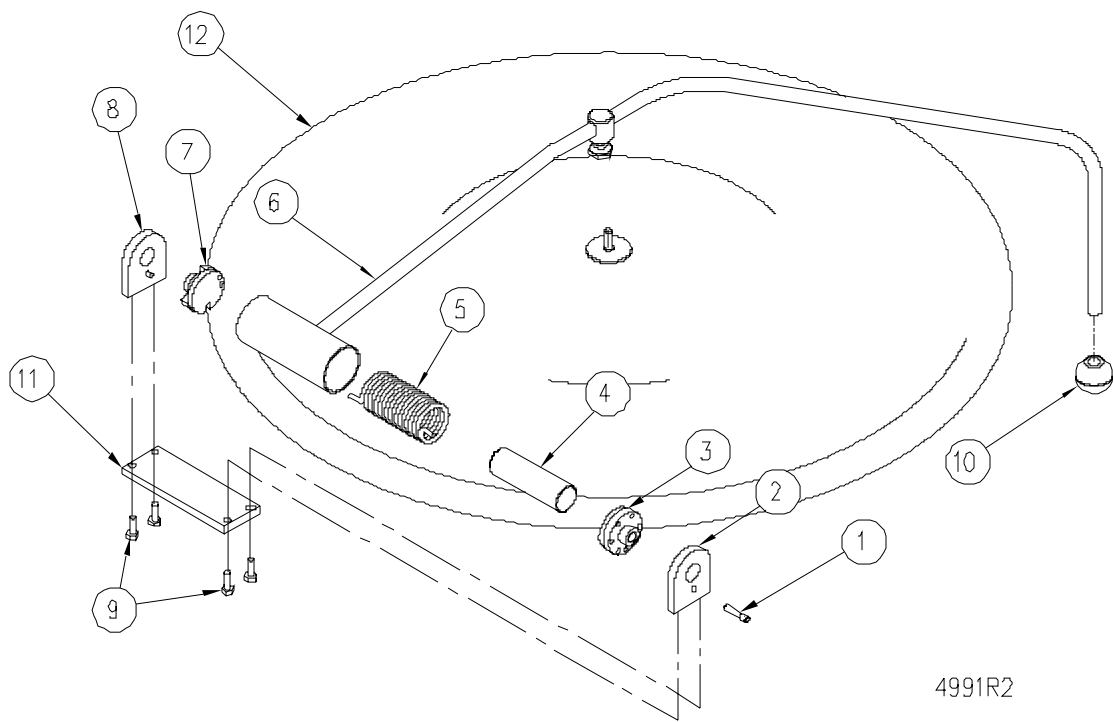


FIGURE 4

<u>ITEM</u>	<u>Part Number</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	42112	HINGE ASSEMBLY	
1	41543	Lock Pin	1
2	41546	End Lock Plate	1
3	43106	Stationary Disc	1
4	41100	Core	1
5	41526	Spring	1
** 6	41540	Handle Assembly, 20 Gallon Kettle	1
	41541	Handle Assembly, 40 Gallon Kettle	1
	41532	Handle Assembly, 60 Gallon Kettle	1
7	43107	Rotary Disc	1
8	41520	End Stop Plate	1
9	40098	Cap Screws	4
10	40259	Knob	1
11	40462	Mounting Plate	1
**12	40017	Covers, 20 Gallon Kettle	1
	41514	Covers, 40 Gallon Kettle	1
	41515	Covers, 60 Gallon Kettle	1

** SELECT AS REQUIRED